



BEAUTY

EFFICIENCY

SECURITY

COMFORT

CLASSICTM VINYL WINDOWS

 **Soft-Lite[®]**
Windows
Bringing quality to light.

Bring your dreams to life with Classic™ Windows!



Soft-Lite's Classic Windows can truly help transform your home into what you've always wanted! They offer practically endless benefits, including stunning beauty, cost-saving thermal efficiency, intruder-resistant security, long-lasting durability and so much more.

Elegant beauty and unparalleled style

The wide array of decorative options available on Classic Windows will allow you to bring your creative design ideas to life. Stylish color choices. Attractive decorative grid options. Windows in a wide variety of specialty shapes and sizes. The possibilities are practically endless and help ensure you will get precisely the windows you desire.

Superb energy efficiency and enhanced comfort

Classic Windows are extremely thermally efficient, which will help keep your energy bills down and your family more comfortable. The excellent energy-efficient characteristics of these windows, combined with the myriad of ENERGY STAR® qualified glass options you can choose from, ensure comfort and savings year-round.

Long-lasting durability and strength

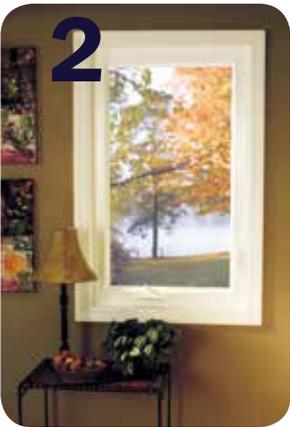
Classic Windows are built tough to withstand decades of wear-and-tear, extreme weather conditions and more. They will operate smoothly and reliably for years with practically no maintenance. Even better, super-strong frames and sashes and heavy-duty locking hardware make Classic Windows incredibly safe and secure, so you can achieve greater peace of mind in your home.

Give your home style.

Classic™ Windows from Soft-Lite are available in practically every window operating style available. From traditional double-hungs or horizontal sliders to room-expanding bow and bay models. Easy-to-operate casements and awnings or unique garden window styles. You can replace your old, worn-out windows with the same style—or give your home a fresh new look and feel by selecting a different operating style.



1



2



3



4



5



6

1. DOUBLE-HUNG

Soft-Lite double-hung windows feature two operating sashes—so you can open both the top and bottom parts of the window. Their stylish beauty enhances the look of any home, they provide excellent thermal performance, and tilt-in sashes make cleaning and maintenance a breeze.

2. CASEMENT & AWNING

Casements and awning windows allow you to catch fresh breezes, or open them for easy cleaning, simply with the turn of a handle. A single lever lock that activates multiple locking points ensures these window styles are exceptionally secure as well. Casements open out to the side, while awning windows are top-hinged and open out at the bottom.

3. SLIDER

Sliding windows are beautifully designed to provide an unobstructed view, yet built tough for decades of smooth operation. Sliders operate similarly to double-hung windows, except they open horizontally rather than vertically.

4. BOW & BAY

The three-dimensional effects of a bow or bay window will enhance the look of any room by adding space, light and viewing area to your home. You can choose from 3- to 6-lite configurations with casement, double-hung or picture windows, and a wide selection of options.

5. GARDEN

GardenVue™ windows are specifically designed to be a beautiful and structurally sound addition to your home. This unique window style features trapezoidal operating casement windows and adjustable-height, PVC-coated shelves that are an ideal spot to showcase your indoor flowers or other houseplants.

6. PATIO DOOR

Select from several stunning sliding patio door designs to make your home more beautiful and energy efficient. All of our patio door models are designed for long-lasting durability and smooth operation and are offered with an array of options that allow you to customize both the thermal efficiency and appearance of your new door.

Standard features for exceptional value and efficiency

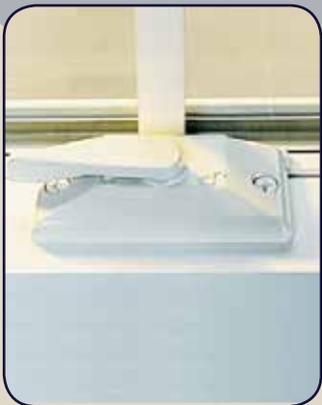


- 1 **Fusion welded sashes and frame** are built to be exceptionally strong and durable, which helps prevent air and water infiltration.
- 2 **Exterior beveled mainframe** with drip cap provides contemporary beauty and style.*
- 3 **Integral lift rail** features comfortable, ergonomic design and is significantly stronger and more durable than snap-in lift rails.
- 4 **Intercept® stainless steel spacer** and sealant system is fully automated for condensation resistance and seal integrity. Optional metal-free Super Spacer offers enhanced thermal efficiency and other unique benefits.*
- 5 **Certa-Force balance system** provides smooth and easy operation of double hungs—and never requires lubrication or adjustment.*
- 6 **Heavy-duty vent lock** allows window to remain partially open for ventilation.*
- 7 **Optional reinforcement** in the meeting rail ensures maximum structural performance and enhances the security of the window.*
- 8 **Nailing fin/nauling fin and J-channel** option available for new-construction applications.*

* Feature not shown in photo

AAMA Gold Label Certification	
Air:	0.07 cfm at 25 mph – 4.3 times better than industry minimum of 0.30 cfm*
Water:	R45 51 mph – 8" rain per hour – 56% over industry minimum 33 mph
Structural:	DP 45 162 mph – 72% stronger than industry minimum 94 mph*

* With reinforcement upgrade. Standard Classic without reinforcement is .11 CFM (air) and DP35 143 mph (structural)



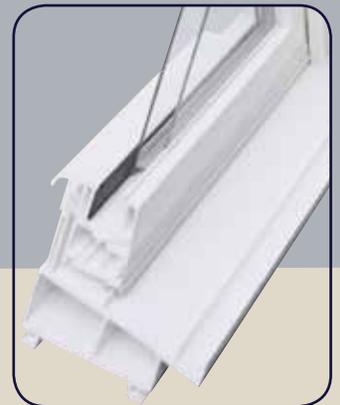
Delta heavy-duty lock secures sashes and offers maximum weather protection.



Q-Lon compression gasket system adds barriers and diversions for exceptional water resistance. (photo above shows optional Comfort Foam®.)



Low-profile tilt latches on double hungs are easy to use and make cleaning a breeze.



Dura-Sill engineered sloped sill, featuring a double-wall sill dam, creates a super-strong bond between sill and jamb for maximum weather protection.

ENERGY STAR® Labeled Glass Options

Soft-Lite® purchases the best available glass products from leaders in the industry that focus exclusively on glass fabrication. We offer an array of technologically advanced insulating glass systems that can be tailored to best perform in your climate region. This ensures that your new Classic™ Windows will provide the best possible thermal performance for your home, which will save you money on energy costs.

Below are several examples of the performance ratings that Classic Windows achieve—but the possibilities for various glass, spacer and Low-E combinations are practically endless. Soft-Lite offers an array of options, including double- or triple-glass configurations, Intercept stainless steel spacer or the unique metal-free Super Spacer system, and several different Low-E coatings so that you can select the coating that works best for your climate region. Ask your authorized dealer about the best glass option for your home.

<p>DOUBLE-PANE LOW-E PLUS GLASS WITH INTERCEPT® STAINLESS STEEL SPACER</p> <p><small>Fine Print: These values are for a Classic double-hung window with optional reinforcement, Low-E, featuring single-strength glass, Intercept Spacer, argon gas and without grids.</small></p>		<table border="1"> <thead> <tr> <th>U</th> <th>S</th> <th>V</th> <th>C</th> </tr> </thead> <tbody> <tr> <td>0.30</td> <td>0.29</td> <td>0.55</td> <td>55</td> </tr> </tbody> </table> <p><small>U= U-Factor; S= Solar Heat Gain Coefficient; V= Visible Transmittance; C= Condensation Resistance</small></p>	U	S	V	C	0.30	0.29	0.55	55			
U	S	V	C										
0.30	0.29	0.55	55										
<p>SOLAR LOW-E DOUBLE-PANE GLASS WITH SUPER SPACER</p> <p><small>Fine Print: These values are for a Classic double-hung window with optional reinforcement, Low-E, featuring single-strength glass, Super Spacer and argon gas.</small></p>		<table border="1"> <thead> <tr> <th>U</th> <th>S</th> <th>V</th> <th>C</th> </tr> </thead> <tbody> <tr> <td>0.28</td> <td>0.22</td> <td>0.49</td> <td>61</td> </tr> </tbody> </table> <p><small>U= U-Factor; S= Solar Heat Gain Coefficient; V= Visible Transmittance; C= Condensation Resistance</small></p>	U	S	V	C	0.28	0.22	0.49	61			
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<p>ULTRA GLASS™ TRIPLE-PANE WITH INTERCEPT® STAINLESS STEEL SPACER</p> <p><small>Fine Print: These values are for a Classic double-hung window with optional reinforcement, Ultra Glass, featuring single-strength glass, Intercept Spacer® and argon gas.</small></p>		<table border="1"> <thead> <tr> <th>U</th> <th>S</th> <th>V</th> <th>C</th> </tr> </thead> <tbody> <tr> <td>0.24</td> <td>0.27</td> <td>0.44</td> <td>63</td> </tr> </tbody> </table> <p><small>U= U-Factor; S= Solar Heat Gain Coefficient; V= Visible Transmittance; C= Condensation Resistance</small></p>	U	S	V	C	0.24	0.27	0.44	63			
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ENERGY STAR®

Classic Windows with high-performance glass qualify for the ENERGY STAR label—so they'll help you save money on your energy costs, while protecting the environment.



PARTNER OF THE YEAR

Soft-Lite Windows was recognized by the U.S. Environmental Protection Agency (EPA) as a winner of the prestigious 2014 ENERGY STAR Partner of the Year Award.

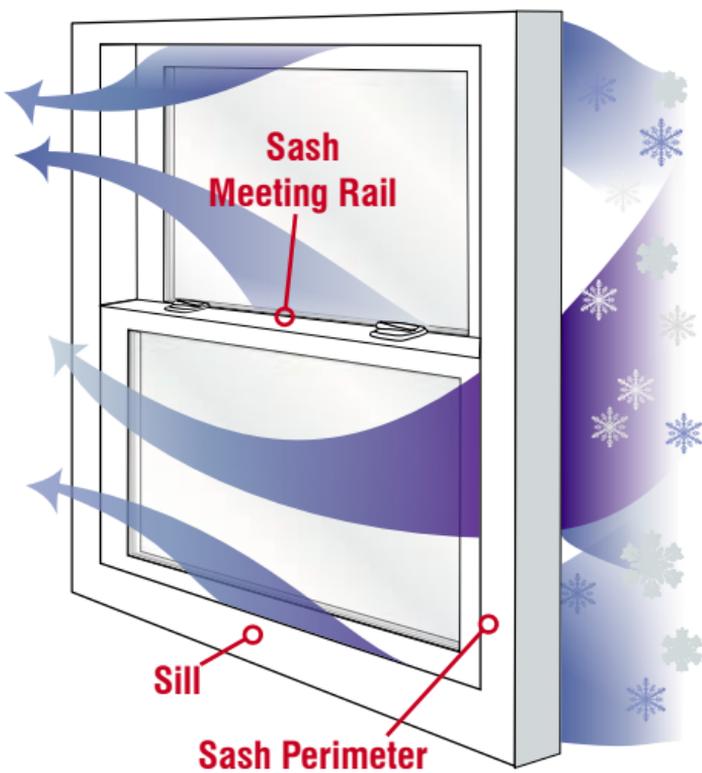


MOST EFFICIENT

Most Classic Windows are ENERGY STAR "Most Efficient Products"—a new designation that recognizes the best of the best among ENERGY STAR qualified products.

WHY DO WINDOWS LEAK AIR?

POINTS OF AIR INFILTRATION



Poorly designed windows don't have the built-in airlocks, weather stripping, and barriers necessary to keep air from forcing its way in. Without these design features, air will push between the sash meeting rails and around the sash perimeter where it meets the frame and sill.

We know how uncomfortable a home with leaky windows will be. So we loaded the Classic™ window with weather barriers that go far beyond the industry standard and other manufacturer's window designs.

Before Investing in New Windows, Always Compare the Air Infiltration Ratings.

Facts You Should Know

The lower the CFM Rating...

- the less outside air will leak into your home.
- the more comfortable your home will be with fewer drafts.
- the less your furnace will run & the more money you'll SAVE.
- the smaller your carbon footprint.

AIR INFILTRATION COMPARISON

CFM =
(Cubic Foot per Minute)

GALLONS =

12oz SODA CANS

1 CFM
of air leakage per minute



7.5 gallons
of air per minute



80 soda cans of
air per minute
(960 oz/min)

INDUSTRY STANDARD*

.30 CFM
of air leakage per minute



2.25 gallons
of air per minute



24 soda cans of
air per minute
(288 oz/min)

Traditional Wood Residential
Double-Hung Windows
(Pella®/Marvin®/
Jeld-Wen®/Andersen®)



1.725 gallons
of air per minute



18.4 soda cans of
air per minute
(220.8 oz/min)

.23 CFM
of air leakage per minute

Industry Average Range
from 0.12 CFM to 0.30 CFM**

Traditional Vinyl Residential
High-Performance
Double-Hung Windows
(Alside®/Simonton®/Champion®)



1.125 gallons
of air per minute



12 soda cans
of air per minute
(144 oz/min)

.15 CFM
of air leakage per minute

Industry Average Range
from 0.11 CFM to 0.21 CFM**

Classic™
VINYL WINDOWS



0.525 gallons
of air per minute



5.6 soda cans of
air per minute
(67.2oz/min)

.07 CFM
of air leakage
per minute***

Classic™ windows are over THREE times more airtight than traditional wood residential double-hung windows.

***INDUSTRY STANDARD:** AAMA® (American Architectural Manufacturers Association®) has set the Industry Standard for Maximum Allowable Air Infiltration at 0.30 CFM (Cubic feet per minute) during a 25 MPH wind. This is equal to 2.25 gallons or 24 soda can of air leaking through the window every minute!

**References valid as of October 1, 2010 based on our competitor's web sites and independent testing.

*** Value shown for Classic Window with reinforcement upgrade. Standard Classic Window achieves a .11 CFM air rating.



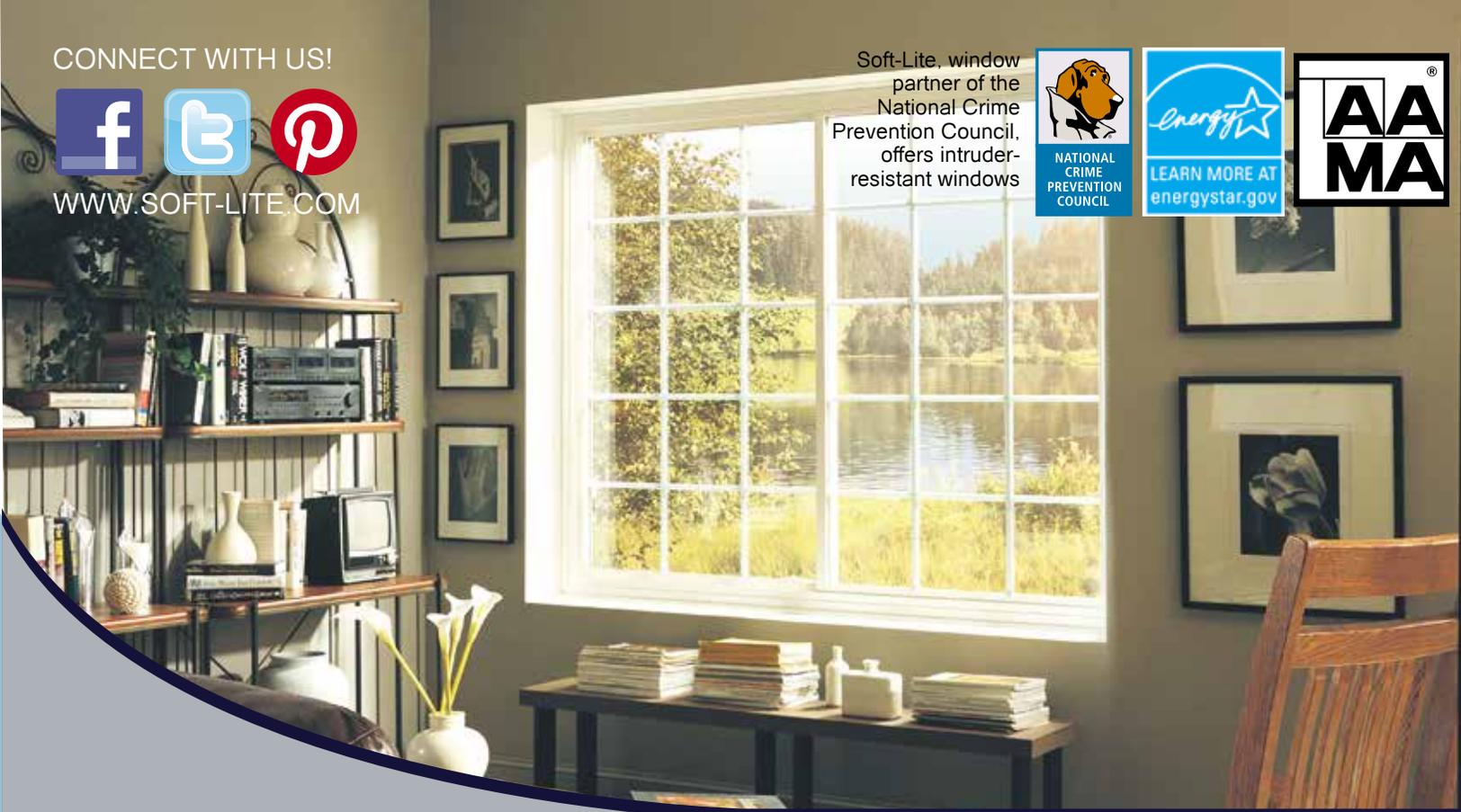
Soft-Lite Classic Windows proudly carry the AAMA Gold Label, which means that they meet stringent performance standards for air, water and structural load.

CONNECT WITH US!



WWW.SOFT-LITE.COM

Soft-Lite, window partner of the National Crime Prevention Council, offers intruder-resistant windows



VINYL COLORS

INTERIOR/EXTERIOR



SOFT-WHITE

BEIGE

*GARDEN WINDOWS NOT AVAILABLE IN BEIGE OR WOODGRAINS.

PRINTED IMAGES OF COLORS VARY, SO PLEASE ASK YOUR WINDOW PROFESSIONAL TO SEE ACTUAL SAMPLES.

INTERIOR

WOODGRAIN COLORS*



BRAZILIAN

CHERRY

MEDIUM OAK

LIGHT OAK

OPTIONS



SURE-COAT

STANDARD EXTERIOR PVC BOND COLORS



Internal grids will give your Classic™ Windows the look and feel of true divided-lite windows—without the hassles! Because they're between the glass panes, these grids allow for easy cleaning. Our exquisitely beautiful grids are available in both a contoured or flat design and with several distinctive patterns.

Classic picture windows are available in many specialty shapes, all custom built to fit for your home's uniquely shaped openings perfectly. We offer practically any shape you can imagine, from circle-tops to pentagons to octagons and much more.

LIFETIME WARRANTY

Our Lifetime Warranty is designed to protect your investment and our reputation. It guarantees that our windows will not rot, rust, warp, pit, corrode or blister, and that our vinyl colors will remain true for the life of your home. Our Lifetime Warranty is non-pro-rated and is fully transferable. We also warrant all moving parts and the hermetically insulated seal against defects in materials or workmanship. Finally, we offer the ultimate in protection with a lifetime glass break-age rider for extra peace of mind. Ask your Soft-Lite representative for a copy of the warranty to review specific terms and conditions.



CLASSIC AUTHORIZED DEALER