THE SOFT-LITE PROMISE

Soft-Lite® Windows has been manufacturing window products since 1934. Since then, many things in our world have changed. One of the most dramatic changes has been the advancement in window design and manufacturing.

With the continually rising cost of energy becoming a major national concern it’s important for window and door manufacturers to utilize technological advancements to develop the most energy efficient and durable products available.

Soft-Lite’s commitment to energy efficiency traces back to its beginning. With our philosophy, our decades of experience, our state-of-the-art manufacturing plant, and the improved materials of today, the stage was set for us to create a window unlike any other in the industry.

We knew we wanted to offer the best-performing, most beautiful replacement window made today. None of the existing conventional window designs available in the industry met our demanding criteria. So, in early 2005 we set out to design and build “the window for a whole new generation of needs,” and the Elements Window was born. As you read about this truly incredible window, watch for the white checkmark that signifies INDUSTRY LEADING features. We think you’ll be impressed.
We live in a rapidly changing world. Global warming and the rising cost of energy have increasingly become major concerns for many.

We at Soft-Lite® share the same concerns. Fortunately, we are in a unique position to help you do something about them.

Through intense research and development we have designed the highest-rated performing window in the industry — the Elements® double-hung. This window far exceeds all industry standards for energy efficiency as well as air and water penetration, and durability.

More than any other, this window has a direct impact on lowering your energy bills and reducing your home’s carbon footprint.

In addition to being energy conscious, Soft-Lite® works to be a good steward of the earth by minimizing waste and recycling all scrap materials in its state-of-the-art, automated robotics manufacturing plant.

When you purchase Soft-Lite Elements® windows, you’ll know you’re doing something good for yourself, your family, and the environment.
THE ELEMENTS SCORE CARD
ELEMENTS™ PERFORMANCE RATINGS

Elements™ windows offer Industry-leading AAMA® GOLD LABEL CERTIFIED performance and the best NFRC® RATED U-Factor in the window business. (For details, see page 15.)

AIR: 0.01cfm at 25mph
(30 times better than industry minimum)

WATER: DP55 5mph at 8” rain per hour (70% better than industry minimum)

STRUCTURAL: DP70 at 203mph WIND LOAD (2 times stronger than industry minimum)

OVERALL DESIGN PRESSURE: H-LC55

THERMAL: NFRC® TESTED 0.16 U-Factor with Ultimate Glass™
(the best U-Factor in the business)

Purchasing a window without knowing its AAMA® and NFRC® ratings would be like buying a car without knowing what its fuel mileage is!

WHAT MAKES ELEMENTS’ RATINGS THE BEST? THESE INDUSTRY-LEADING FEATURES!

Comfort-Foam™: We significantly decrease the U-Factor by filling the extrusions with Comfort-Foam™. The expanding polyurethane insulation foam fills critical spaces in the extrusions and greatly improves the overall thermal effectiveness. (Pages 4 & 16)

Dura-Sill™ is the most unique window sill design in the industry, and is accountable for why its air, water, and structure ratings are so exceptional. It combines innovations such as:

• Soft-Seal™: Q-Lon® Neoprene compression sash gasket and rail uniquely wrap over a ledge to provide an additional barrier to air and water penetration. (Pages 4 & 16)

• Structural interlock in the bottom sash. (Pages 4 & 16)

• Tight mortise-cut, double-walled sill dam penetrates inside the jamb. This eliminates sealant application errors and air leaks as with lesser glued and butt-jointed single-walled sill designs. (Pages 4 & 16)

Super Space® sealed metal-face Health Smart® insulated glass units. (Page 16)

Ultra-Smart® triple-inline weatherstripping with Ultra-Fluid® Bicodie. Six weatherstrips equaling 60" of weatherstripping in an 84UI window. (Pages 4 & 16)

K-Beam™ Thermal Reinforcement with Kevlar®: Five times stronger than steel, more than 700 times warmer than aluminum, and holds screws unlike fiberglass. Patented SoftLite® exclusive. (Page 17)

Endura-Force™ Balance System: Made of Telfon®-coated ⅜” stainless steel that never needs lubrication or adjustment. Other systems use strings, pulleys, and wire springs in large metal housings that create a thermal short circuit in the window. (Page 17)

BetterVue™ Screens: Provide better insect protection and beauty. (Page 16)

K-Beam™ Thermal Reinforcement with Kevlar®:

Elements™ frames and sashes ARE NOT hollow like many competitors’ windows.

This mark indicates an INDUSTRY LEADING feature

ELEMENTS’ BEAUTY BEGINS ON THE SURFACE

The beauty of Elements™ starts with an elegant cove-mould face. Due to new World Class Stürtz robotic equipment, these windows have smooth micro-abraded corner seams, perfect welds, and very tight tolerances of ⅛”. These features add to their elegance and eliminate air leaks.

The beauty of this window goes deeper, however, to what you can’t see.

• Unique invisible tilt hardware system (ILTIS®) completely eliminates the traditional, unsightly tilt latches and enables one-touch operation of the tilt-in feature.

The inner beauty of Elements™ continues with the advanced design of our Endura-Force™ balances which out-perform all others. This system incorporates a Teflon® coated ⅜” heavy-duty constant force balance that never needs adjusting, and has a buttery smooth operation.

(continued on page 4)

(continued on page 4)

The invisible tilt hardware system (ILTIS®) enables easy, one-touch tilt-in operation.
Never clean miniblinds again. All patio doors and windows (except Awning windows and some special shapes) are available with internal miniblinds in a tilt-only option. Certain restrictions apply. Available in white or beige.

OUR DOUBLE-HUNG OFFERS EVEN MORE WITH DURA-SILL™

(continued from page 3)

Dura-Sill™ is a one-of-a-kind sill design in the window industry. Together with the Elements™ sash it combines interlocks, air locks, weather-stripping, water barriers, and diversions that work 24-7 to maximize energy efficiency. With this innovative sash/sill combination a gust of air would have to force its way around ten 90° turns, over one interlock, through a triple-fin weather-strip and between a Soft-Seal™ neoprene gasket and ledge before making its way into your home. Highly unlikely! (Page 16)

Combine that with the Comfort-Foam™ insulation which fills in each critical cavity of the sash and sill extrusions, and you now have the most energy efficient sill in the industry.

Finally, Dura-Sill™ is mortised and welded into the jamb, and it has special barriers and diversions designed right into it. Both of these features drastically reduce the possibility of water build-up on the sill, in the corners, or under the sash, making this an industry leading feature.

Smooth-n-Easy™ Integral Lift Rails are incorporated into the design of both our Double-Hung and Slider windows. The design of the lift rail is significant, because it is an integral part of the profile—not part of the glazing bead which can work itself loose over time. Smooth-n-Easy™ is far superior to traditional snap-in style lift rails that frequently snap out.

SLIDERS & TILT-N-SLIDE WINDOWS

Think of the Sliding window as a Double-Hung turned on its side! It combines all the features of a Double-Hung (without the need for balances). In addition, it offers you other window styles and operating choices.

For instance, if you’re looking for a wider window, you have the option to choose between 2-lite and 3-lite Sliders. All of our Slider sashes roll easily on corrosion-resistant brass rollers.

(O) designates fixed lites. (X) designates operating lites. All views interior. Choose your preference of right-hand or left-hand operating lites.

SUPER SPACER®

One of the most impressive features of the Elements™ window is its “best in the industry” energy efficiency rating. With the Ultimate Glass™ package included, it touts a U-Factor of 0.16. There are a number of components that contribute to this U-Factor, one of them being the metal-free Super Spacer® that separates the three panes of glass and dramatically reduces the transfer of cold conduction through the glass unit. For an in-depth look at how this system works please turn to page 14.

One unique option in the Elements™ slider is the Tilt-n-slide™ model. The sashes of this window can open in, like a door, for incredibly easy cleaning! An industry leading feature of this style is that we can make it as large as 60” x 60”.

(O) designates fixed lites. (X) designates operating lites. All views interior. Choose your preference of right-hand or left-hand operating lites.

Close-up of UltraSmart™ triple-fin weather-strip used on all Elements™ windows. Casement styles not included.

Soft-Vent, when deployed, will limit sash travel to allow for ventilation.

Elements’ low-profile lock and keeper provide a clean sight line through the window on standard horizontal sliders.

Tight mortise-cut, double-wall sill dam extends inside the jamb, eliminating the need to caulk an open seam.

Elements’ low-profile lock and keeper provide a clean sight line through the window on standard horizontal sliders.

4 5

www.soft-lite.com
CASEMENTS & AWNINGS

The Elements™ Casement window is the epitome of perfect form and function in a specialty window. Designed with the clean lines of a picture window, it offers the added ventilation and freedom of opening the sash to the outdoors. Casements provide many options. In addition to being used individually they can also be used as part of a Bay or Bow window, or in a multi-window configuration as shown on page 6 with Picture, Casement and Awnings windows.

The Elements™ Casement window is designed with a single-lever lock handle that easily engages and locks multiple lock points within the Casement mainframe when closed. The easy to use, durable, crank handle and hardware ensure that you will be able to open and close your Casement windows with ease.

Elements™ Casement windows offer industry-leading AAMA® GOLD LABEL CERTIFIED performance and the best NFRC® Rated U-Factor in the window business.

Air: 0.03 cfm at 25 mph
Water: DP70, 64 mph at 8” rain per hour
Structural: DP70, 203 mph WIND LOAD
Overall Design Pressures: C-LC70
Thermal NFRC® Tested: 0.16 U-Factor with Ultimate Glass™

SPECIAL SHAPES

For special openings, we offer special shapes with matching frame profiles and glass options. All special shapes are custom built, like all of our windows, to your specifications.

- Octagon (Octagon EL also available)
- Hexagon (Hexagon EL also available)
- Rectangle Eyebrow EL
- Circle Top EL
- Half Eyebrow EL
- Half Eyebrow Quarter Circle
- Triangle with Equal Sides
- Pentagon EL
- Pentagon Left (Right available)
- Trapezoid Left (Right available)
- Triangle Left (Right available)
BOWS, BAYS & GARDEN WINDOWS


The latest trend in home design is toward opening up the living space. Elements™ Bay and Bow windows will make your rooms feel more welcoming and spacious by adding 3-dimensional depth and light. In addition, you’ll benefit from improved energy efficiency, maintenance-free durability, and increased ventilation and visibility.

Elements™ Bays, Bows and garden windows are loaded with features — many of which other manufacturers charge extra for or omit altogether. To make these windows the best you can buy, we start by including many of the standard energy efficient features already described in this catalog. But, because 3-dimensional windows are unique, they require special attention to things like seats, headers and roofs. So, we’ve incorporated special features to keep them energy efficient, prevent them from sagging over time, and to ensure that they can be installed easily and tightly to your custom-sized openings.

- The window is encased in full 1-1/4” thick furniture-grade laminated hardwood seat, head and side jambs.
- The R-9 SuperSeat™ feature high-density polyisocyanurate foam to ward off condensation and energy loss.
- Each mullion and the window frame are also fully insulated with Comfort Foam™ for maximum energy savings.
- The mulls are steel reinforced with solid steel threaded rods, and they are counter sunk into the seat.
- The mulls extend to the bottom edge of the window, which eliminates any butt joints that need caulking or could leak.
- Every Elements™ Bay and Bow window is available with your choice of Oak or Maple hardwood interior casing. This ensures a complete, one-stop professional installation.
- The seat comes standard in white birch. Options include Oak, a variety of laminates, Corian®, and custom matching stains and varnish.
- CNC designed and factory pre-cut and pre-shaped Roof Systems ensure a perfect fit for any Bay or Bow no matter what size or shape. The roof will be a perfect fit every time and will eliminate numerous hours of installer time at your home.
- Roofs are available in 16 oz. real copper, and 28 decorator Kynar 500™ colors on 32-gauge aluminum.
- Comes standard with 17½” projection.

GARDEN WINDOW

The Elements™ GardenVue™ window offers clean lines with lasting durability. It’s features include:

- 30° roof slope for efficient water shedding.
- Specially built trapezoidal operating side casements that open wide for ventilation.
- Dual compression seals and locking hardware provide air and water tightness.
- Weep channels keep the interior dry.
- Adjustable height PVC-coated shelves or optional glass shelves.
- Seatboard is resistant to mold, mildew, fading, discoloration, warping, peeling and delamination.
Kingsroyal Glide™ Vinyl Sliding Patio Door with Grids

VINYL COLOR CHOICES

Standard Interior/Exterior Vinyl Colors
The beautiful satin finish of Soft-White™ is an extruded colorfast white that was the winning choice of focus group surveys against competitive “white” windows.

Fiber-Classic™ Fiberglass Entry Door with Woodgrain Finish

Exterior PVC Bond Colors
In addition to the standard exterior colors shown to the right, custom colors are also available. For a small fee, we’ll send your color sample to our world-class color supplier for a perfect match. Sure-Coat™ is warranted for 10 years. Please see your Soft-Lite® Representative for details about our custom color program!

Exterior Foil Laminate
Delta-E™ Reflective Exterior Foil Laminate is a step-up from Sure-Coat™ in longevity.

DECORATIVE GRIDS
Both our Flat and Contour grids are offered in all the interior and exterior colors of the windows. Your home will be completely color-matched!

They are also offered in a variety of options. Grid patterns vary based on size and configuration of the window. See your Soft-Lite® Representative for more precise color representations and configuration availability.

Standard Interior/Exterior Vinyl Colors

- Beige*
- Chardonnay
- Coastline
- Colonial
- Forest
- Gray
- Graystone
- Ivory
- Royal
- Sandstone
- Terratone
- Various Non-Standard Colors

Exterior PVC Bond Color Matched to Foil Laminate
Delta-E™ Reflective Exterior PVC Bond Color is available in all the same colors as the Delta-E™ Reflective Exterior Foil Laminate. Soft-Lite® offers the versatility of a solid color that is custom color-matched to a foil laminate in a variety of colors.

- Antique Bronze
- Black
- Bronze
- Colonial
- Coastal Dune
- Champagne
- Gray
- Ivory
- Medium Oak
- Royal Brown
- Sandstone
- Terratone
- Various Non-Standard Colors

Interior Woodgrain Colors
Very few manufacturers offer the variety of woodgrains—from light to dark—that Soft-Lite® offers. Now the interior of your windows can be as beautiful as your fine furniture.

- Brazilian Cherry
- Cherry
- Colonial
- Forest
- Gray
- Ivory
- Medium Oak
- Rosewood
- Wedgewood Blue
- Various Woodgrains

Exterior PVC Bond Colors

- Beige
- Colonial
- Coastal Dune
- Coastal
- Champagne
- Forest
- Gray
- Ivory
- Medium Oak
- Olive
- Rosewood
- Wedgewood Blue
- Various Colors

Exterior Foil Laminate

- Antique Bronze
- Black
- Bronze
- Colonial
- Coastal Dune
- Champagne
- Gray
- Ivory
- Medium Oak
- Various Colors

Kingsroyal Glide™ Vinyl Sliding Patio Door with Grids

Fiber-Classic™ Fiberglass Entry Door with Woodgrain Finish

Fiber-Classic™ Fiberglass Entry Door with Woodgrain Finish

PATIO DOORS
You’ll Appreciate the Elegance and Superior Craftsmanship of Our Doors.

Soft-Lite® offers you beautifully designed, energy-efficient patio doors with a variety of options to complement your Elements® windows.

Our Kingsroyal Glide™ patio door is exceptional in every aspect. From its massive corrosion-resistant rollers and durable structure to its superb energy efficiency and classic design, Kingsroyal is heads above all the rest. Available in a multitude of colors and woodgrain combinations, this remarkable door will enhance any home, inside and out.
AIR INFILTRATION COMPARISON

**Why Do Windows Leak Air?**

Poorly designed windows don’t have the built-in airlocks, weatherstripping, and barriers necessary to keep air from forcing its way in. Without these design features air will push between the sash meeting rails and around the sash perimeter. We know how uncomfortable a home with leaky windows is. So, to keep you comfortable, we loaded the Elements’ window with weather barriers that go far beyond the industry standard and other manufacturer’s window designs. The Elements’ window is so superior that it leaks only a fraction of what all other typical vinyl and wood windows leak. The Elements’ window has earned the prestigious AAMA® Gold Label Certification for air performance.

**AIR INFILTRATION COMPARISON CHART**

<table>
<thead>
<tr>
<th>Industry Average Range from 0.11CFM to 0.21CFM*</th>
<th>0.15 CFM</th>
<th>Performance Double Hung Windows (Pella®/Marvin®/Jen-Weld®/Andersen®)</th>
<th>0.23 CFM</th>
<th>Traditional Wood Residential</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.01 CFM (average of air leakage per minute)</td>
<td>0.075 gallon of air leakage per minute</td>
<td>0.8 soda cans of air leakage per minute (9.6 oz/min)</td>
<td>1.125 gallons of air leakage per minute</td>
<td>12 soda cans of air leakage per minute (144 oz/min)</td>
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</tbody>
</table>

*Prices are based on as of October 31, 2015. Based on our competitors’ website and independent testing.

**FADE PROTECTION**

Solarban® 70XL (SB70XL®) provides fade protection for all your home furnishings. UV light is responsible for up to 40% of fading damage. Now you can protect your furnishings with SB70XL® which blocks 94% of all harmful ultraviolet light.

**ENERGY EFFICIENT GLASS**

Our technologically-advanced, robotically manufactured insulated glass packages offer a choice of insulation performance which can be tailored to your geographic location and directional sun exposure. This ability to fine tune your windows’ performance can assure maximum energy savings and resistance to condensation.

**CUSTOMIZE YOUR WINDOWS WITH THESE GREAT OPTIONS**

**ENERGY STAR® Qualified Product: Solarban®**

- Double pane with low-e, Argon, and Super Spacer®
  - Overall IGU Thickness (OT): 1/8”
  - Center of Glass (COG) U-Factor: 0.26
  - R-Value (whole window): 7.17
  - This window is ENERGY STAR® qualified for North, Northeast, and Southeast coastal areas. (Center of Glass U-Factor: 0.46, R-Value: 6.00, and Visible Transmittance: 0.50).

- Triple pane with low-e, SB70XL®, Argon, and Super Spacer®
  - Overall IGU Thickness (OT): 1/8”
  - Center of Glass (COG) U-Factor: 0.30
  - R-Value (whole window): 8.25
  - This window is ENERGY STAR® qualified for all climate zones. (Center of Glass U-Factor: 0.15, R-Value: 6.50, and Visible Transmittance: 0.46).
Elements® Windows have been certified to meet the industry-best standards. No other can compete in overall performance.

About NFRC® Ratings

The National Fenestration Rating Council (NFRC®) is a third party, non-profit organization that administers the only uniform, independent rating and labeling system for the energy performance of windows, doors, skylights, and attachment products. The NFRC® label on your windows is specific to the overall thermal performance of the specimen window tested by NFRC® (www.nfrc.org).

What the ratings on the label mean:

- U-Factor – The lower the U-Factor the better the window’s overall thermal performance.
- Solar Heat Gain Coefficient – A measurement of how well products block heat caused by sunlight. The rating is expressed as a number between 0 and 1. The lower the number the better which also means less solar heat is transmitted through the window.
- Visible Transmittance – A measurement of how much light comes through the window. Expressed as a number between 0 and 1. The higher the VFT the better.
- Condensation Resistance – A measurement of how well the window resists condensation on the glass. The higher the number the better.

About AAMA® Certification

The American Architectural Manufacturers Association (AAMA®) is the nationally recognized accrediting source for structural design performance of windows and doors. If you demand windows and doors that meet stringent performance standards, just look for the AAMA® Certification Label. Products that have earned the right to display this label have had a sample unit pass independent laboratory tests, and only products that bear this prestigious label have had a sample unit pass unannounced annual inspections.

AAMA® Performance Ratings

AAMA Gold Label Certification is a sister certification that is specifically geared toward air performance. When windows & glass doors carry these labels, it’s a sign that they have met all the requirements of the AAMA® Certification Program.
They will never separate, unlike inferior screwed or stapled wood, also permanently fused together on robotic 4-point welding equipment. It lasts longer than wood and other materials. Our windows are environmentally harsh stains or varnishes, materials. It never needs refinishing with windows or corrode like metal windows.

All of our windows are made using the finest quality, unplasticized PolyVinyl Chloride. They will never look like wood windows or corrode like metal windows. uPVC conserves energy better than other materials. It never needs refreshing with environmentally harsh stains or varnishes, and it lasts longer than wood and other materials. Our windows are also permanently fixed together on robotic 4-point welding equipment. They will never separate, unlike inferior screwed or stapled wood, metal and vinyl windows that can separate and leak air or water.

WHAT MAKES ELEMENTS™ A GREAT WINDOW?

- Tremendous energy efficiency
- Unsurpassed durability
- Completely maintenance free
- Easy operation
- Strong warranty
- Reliable, established manufacturing and installation

WHAT MAKES ELEMENTS™ THE BEST WINDOW?

Technology, engineering, craftsmanship, World Class robotic precision manufacturing, and people who care about every single window we make.

Endura-Force™ Balance System

Most people don’t think about how their double-hung windows go up and down until there’s a problem with them being noisy, hard to move, or just staying up. Our engineers designed the best for you so you’ll never have to worry about these things.

Endura-Force™ is a Teflon®-coated heavy duty constant force balance system which uses a 1/4” steel band, much stronger than competitive 1/32” bands. Endura-Force™ provides a battery smooth operation, will always support even the heaviest triple-pane insulated sashes with the same amount of pressure, and will be durable for a lifetime. In addition, it features a thermally engineered housing that improves the thermal value of the window, keeps the coil clean and has a quiet Smooth & Easy™ operation. Because Endura-Force™ is maintenance-free it will give you decades of effortless, noiseless operation.

Traditional balance systems such as spiral balances or block and tackle balances depend on a string, a spring and pulleys. They are not durable and their metal housings reduce the thermal efficiency of the window.

K-BEAM™ COMPOSITE SASH RAIL Reinforced WITH KEVLAR®

(See page 2 for view of Sash Keeper Rail)

We reinforce the sash keeper rail in our double hung and slider windows with Kevlar®. This unique composite material utilizes Kevlar® fibers for additional strength, low thermal conductivity and extra energy efficiency. Most manufacturers of vinyl windows today use aluminum or steel to reinforce their vinyl, which also adds to the poor thermal properties of the metal. Kevlar® assures maximum strength, energy efficiency and durability for the life of your home.

K-BEAM™ STRENGTH

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<th>Material</th>
<th>20,000 PSI</th>
<th>40,000 PSI</th>
<th>60,000 PSI</th>
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</table>
| 6. K-Beam™ Thermal Reinforcement— Five times stronger than steel, more than 700 times warmer than aluminum.

Endura-Force™ Teflon®-coated balance rail. 3/4-inch width is more durable and supports heavier sashes than competitors.

K-BEAM™ COMPOSITE SASH RAIL

- Reinforced with KEVLAR®
- Endura-Force™ Teflon®-coated stainless steel rail.
- Less expensive block and tackle balance hardware with old-fashioned string, metal spring and plastic pulleys.

K-BEAM™ STANDARD SASH RAIL

- Steel
- Aluminum
- PVC
- Wood
- KEVLAR®
- K-Beam
- 3/4-inch width is more durable and supports heavier sashes than competitors.

Endura-Force™ Balance System

Most people don’t think about how their double-hung windows go up and down until there’s a problem with them being noisy, hard to move, or just staying up. Our engineers designed the best for you so you’ll never have to worry about these things.

Endura-Force™ is a Teflon®-coated heavy duty constant force balance system which uses a 1/4” steel band, much stronger than competitive 1/32” bands. Endura-Force™ provides a battery smooth operation, will always support even the heaviest triple-pane insulated sashes with the same amount of pressure, and will be durable for a lifetime. In addition, it features a thermally engineered housing that improves the thermal value of the window, keeps the coil clean and has a quiet Smooth & Easy™ operation. Because Endura-Force™ is maintenance-free it will give you decades of effortless, noiseless operation.

Traditional balance systems such as spiral balances or block and tackle balances depend on a string, a spring and pulleys. They are not durable and their metal housings reduce the thermal efficiency of the window.
THE SCIENCE OF MAKING ELEMENTS™ WINDOWS

STATE-OF-THE-ART WINDOW MANUFACTURING

Our state-of-the-art, automated robotics assembly lines eliminate opportunities for workmanship error. Studies have proven that every time a component is physically handled in fabrication, it adds one-tenth of one percent to the failure rate.

At Soft-Lite® we dramatically reduce human handling in the manufacturing process through automation and robotics which allows us to minimize risk and increase the quality of the end product. The robotics equipment provides precise machine processing of each window. For you, it translates to complete peace of mind. You can have confidence that your windows are manufactured with the highest quality standards and will provide long-lasting durable performance.

To ensure “perfection” both sashes are welded simultaneously. Prior to welding, sensors determine whether either sash is less than “perfect” (±1/32”). If they are not perfect, both sashes are rejected automatically by the equipment.

Computer-controlled equipment eliminates workmanship errors, processes orders more quickly, and enables more time for assembly and inspection. This means quicker delivery of your order.

Elements™ is a registered trademark of Soft-Lite L.L. C. and has a U.S. Patent #29/280/304 and Canadian Design #232860.

Soft-Lite® products are Gold Label certified by the National Fenestration Rating Council (NFRC®), and meets all ENERGY STAR® criteria and also by the National Fenestration Rating Council (NFRC®). Soft-Lite® is an ENERGY STAR® partner, a joint program of the U.S. Environmental Protection Agency and the U.S. Department of Energy.

Soft-Lite® is an ENERGY STAR® Partner. ENERGY STAR® is a joint program of the U.S. Environmental Protection Agency and the U.S. Department of Energy helping us all save money and protect the environment through energy efficient products and practices. www.energystar.gov

Don’t Just Take Our Word for It...
The window of the future is here today.

Unsurpassed overall performance.

Unparalleled quality.

Unequalled beauty.

Undeniably...the best.